

Instructions for Mixing Paint and Hardener

Preparation:

Mix perfectly the specified proportions.
Blend well until mixture is homogeneous.
Do not apply paint under an ambient temperature of 15°C

Mixture:

Hardener: 1 part per volume
For example: for 100g. of paint, use 25g. of hardener.

Mixture shelf-life:

4-5 hours at 25°C (77°F)

Please note: since the mixture will harden after a few hours, we recommend to mix small quantities at a time.

Application:

By spray, using conventional pneumatic.

Drying:

Air dry at 25°C (77°F)

Dust free	20 minutes
Tack-free	60 minutes
To handle	5-6 hours
Dry through	18 hours
Tape time	9-10 hours